

Date: - Thursday, 2/1/2007 2:49:49 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HEATER PERFORATED SHEET	
Job Number	: 30578				
Estimate Number	: 12690				
P.O. Number	: N/A		Part Number	: D2294	
This Issue	: 2/1/2007	S.O. No. : N/A	Drawing Number	: D2294 REV A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: N/A		Material	: N/A	
Written By			Due Date	: 3/15/2007	
Checked & Approved By			Qty:	4	
Comment	: Est Rev:A New Issue 07-02-01 JLM		Um:	Each	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	MPA180324X10B	Perf Alum. .032 1/8Dia3/16
-----	---------------	----------------------------



D2294



Comment: Qty.: 1.5750 sf(s)/Unit Total : 6.3000 sf(s)

Perf Alum. .032" THK 1/8Dia3/16" Pich

Batch: *1719214*

FF 07-02-12

4

2.0	SHEAR	SHEAR
-----	-------	-------



Comment: SHEAR

Shear as per Dwg D2294

FF 07-02-12

4

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

SB 07/02/13 (4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: *SK168*

G. Basile 1/4/04 CW

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



(4)

Comment: FINAL INSPECTION/W/O RELEASE

15 07/02/14

Job Completion:



11 07/02/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

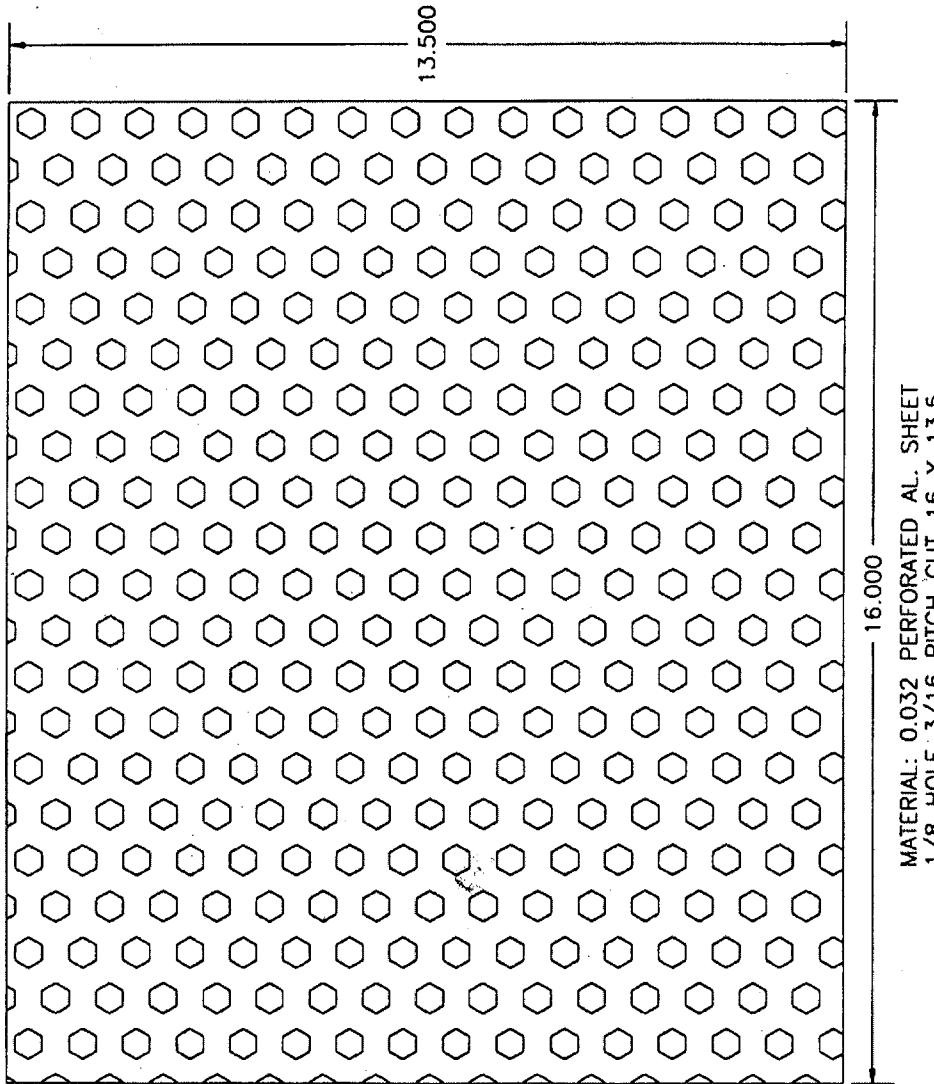
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/02/17
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

OACOPY
ISSUED

PREPARED	DART AERO ACCESSORIES INC	
B. Williams	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	REV. A
	D2294	SHEET 1 OF 1
DATE	TITLE	SCALE
Oct. 25, 1994	HEATER PERFORATED SHEET	1:3



SHOP COPY
RETURN TO:
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *30578*